

Product	Substrate/Material Temperature (degrees F)	CRYL-A-CURE (BPO) Volume ounces per 1 GALLON of resin or 1 quart of CRYL-A-COVE
CRYL-A-PRIME P-101	40 F	8.5
<i>Cryl-A-Bond Additive:</i>	50 F	6.5
<i>Add 16 oz (1 pint) per</i>	60 F	5.0
<i>1 gallon of Cryl-A-Prime</i>	70 F	4.0
<i>& re-coat within 16 hours.</i>	80 F	3.0
	90 F	2.0
CRYL-A-GLAZE G-201	40 F	11.0
CRYL-A-GLAZE G-202	50 F	8.5
CRYL-A-TOP T-302	60 F	6.5
	70 F	4.5
	80 F	3.5
	90 F	2.0
CRYL-A-TOP T-301	40 F	4.0
CRYL-A-TOP T-303	50 F	3.5
	60 F	3.0
	70 F	2.5
	80 F	2.0
	90 F	2.0
CRYL-A-COVE	40 F	2
<i>Per 1 quart of resin. Mix with</i>	50 F	1.5
<i>2 quarts of Q-28 or 1.5 quarts</i>	60 F	1.25
<i>Q-11.</i>	70 F	1
	80 F	0.75
	90 F	0.5

CRYL-A-GARD SL

Resin/Substrate Temperature (F)	G-201/G-202 Resin	SL Filler Blend 1 bag (40lb)	Pigment (vol. oz)	Cryl-A-Cure (vol. oz)
40	7 quarts	1 bag	8	19.5
50	7 quarts	1 bag	8	15
60	7 quarts	1 bag	8	11.5
70	7 quarts	1 bag	8	8
80	7 quarts	1 bag	8	6.5
90	7 quarts	1 bag	8	4

Low Temperature Application

If the air/substrate temperature is below 40 degrees F, use the following amounts of LTC additive (Low Temperature Cure).
The use of LTC Additive and high levels of Cryl-A-Cure can cause yellowing. The usage level is the same for all resins.

Note: The material must be conditioned to the application temperature. See above for the appropriate amount of Cryl-A-Cure. Always add LTC additive to resin first, pre-mix for 15 seconds then add Cryl-A-Cure and mix for 1 minute.

Air/Substrate Temperature (F)	Ounces of LTC Additive Per 1 gallon of resin
32	0.5
15	1.5
-5	3.0
-20	4.0

CRYL-A-COLOR: 8 fluid ounces per gallon of resin or 8 fluid ounces per batch of SL FILLER BLEND.

CRYL-A-STAIN: 1 fluid ounce of stain additive per 1 gallon of P-101 and/or T-301.